



SIZE	40	50	65	80	100	125	150	200	250	300
Ø D	102	110	132	145	160	188	220	270	325	370
Ø d	33	42	60	71	90	110	130	175	220	265
H	20	20	22	25	25	25	30	34	34	36

PT No.	PART NAME	MATERIAL
01	BODY	C.I / D.I / S.S / M.S
02	SEAT RING	EPDM
03	DISC	C.I / D.I / S.S / M.S
04	FLANGE RING	EPDM
05	HOOK	M.S / S.S
06	FASTNER	STAINLESS STEEL

Model No. - SKS315

Section at 'AA'

PIPELINE PRODUCTS (INDIA)	Date	Name	Material :	Scale : N.T.S	
	Dm. 3/02/2015	Er. Balbir			
	Chd.		QTY : 01 No.		
	Std.		Raw Size :		
Appd.		Weight :	M/C No :		
This drawing is exclusive property of PIPELINE PRODUCTS (INDIA). It should not be reproduced in whole or in part without the written consent of PIPELINE PRODUCTS (INDIA).			Drg./Part Designation. Wafer Type check valve Assy.	Drg./Part No. 0.00.08	EC. No. 00
ALL CHAMFER 0.5X45°			ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.		Sheet No. 1 of 1 Sheet

Surface Finish Symbols					Machining Deviation for open Dimensions									REVISIONS					
Raw (Smooth un m/cd)	Rough	smooth	Finish	Fine Finish	Dim.	Over	6	30	120	315	1000	2000	4000	ZONE	REV	DESCRIPTION	DATE	APPROVED	CHD. BY
Ro µm	25-12.5	6.3-1.6	0.8-0.2	0.1-0.025	Tolerance	±0.1	±0.2	±0.3	±0.5	±0.6	±1.2	±2	±3						