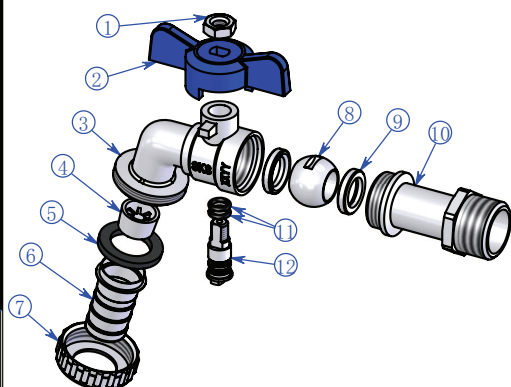
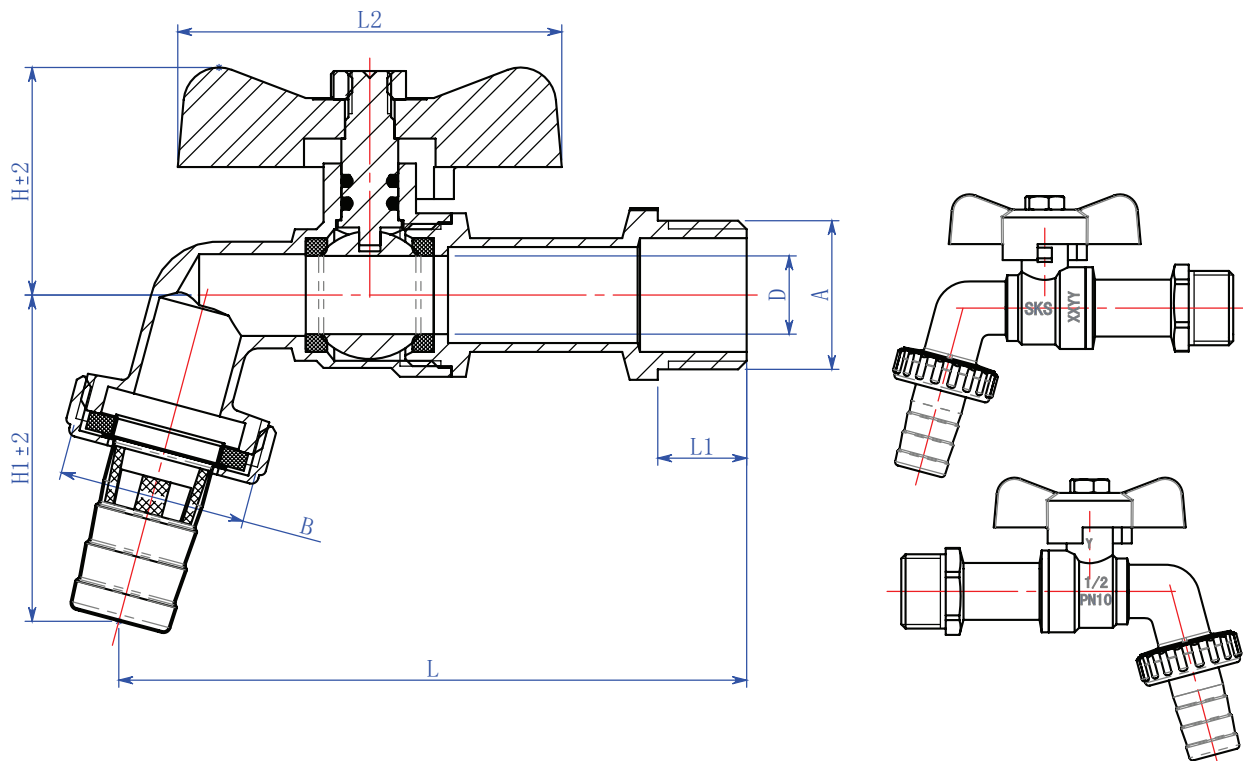


Size	D	A	B	L	L1	L2	H	H1	Weight(g)
1/2"	Ø11	G1/2	G3/4	88.3	12.5	54	32	46	142
3/4"	Ø12	G3/4	G1	96	13.5	54	32.8	48.8	211
1"	Ø13.5	G1	G1 1/4	106.5	16	69	38.5	61.4	310



No.	Name	Material	QTY.
1	Hex-nut	Steel with Dacromet plated	1
2	T-handle	Aluminium alloy(RAL5012)	1
3	Body	Brass(Cu > 57% , Pb < 3%,Fe < 0.8%) with Nickel a plated	1
4	Manifold	PE	1
5	Washer	NBR	1
6	Outlet	Brass(Cu > 60.5%,Pb < 0.08%,Fe < 0.15%) with Nickel plated	1
7	Outlet nut	Brass(Cu > 57% , Pb < 3%,Fe < 0.8%) with Nickel plated	1
8	Ball	Brass(Cu > 55% , Pb < 4.5%,Fe < 1%) with Chrome plated	1
9	Seat ring	PTFE	2
10	Take-over	Brass(Cu > 57% , Pb < 3%,Fe < 0.8%) with Nickel a plated	1
11	O-ring	NBR	2
12	Stem	Brass(Cu > 55% , Pb < 4%,Fe < 1%) with Nickel plated	1

Specification:
 1. Working Pressure:1.0 MPa;
 2. Working temperature:-10°C~80°C;
 3. Surface:Nickel-plated.

TOLERANCE OF DIMENSIONS AND GEOMETRY UNLESS OTHERWISE SPECIFIED

DIMENSION	GB/T1804-m		ANGLE	PLUMB	CONCENTRICITY
	≤6	> 6≤30			
≤6	±0.1	±0.2	±1°	±0.1	Ø0.3
> 6≤30	±0.3	±0.5			
> 30≤120	±0.3				
> 120≤400	±0.5				
DESIGN	Radman		2013. 07. 31		
CHECKED	XGW		2013. 07. 31		
PROCESSOR	LWF		2013. 07. 31		
STANDARDIZATION	YSY		2013. 07. 31		
APPROVED	YSY		2013. 07. 31		

PRODUCT TYPE : **2062**

TITLE : **Assembly drawing 1/2 " - 1 "**

ART. **SKS.534**

DWG.NO. **22062045001**

EDITION **A**

PROJECTION MEANS: **PRIMO ANGLE OF VIEW**

DESIGN SIGN: **G.W N.W.**

SCALE: **1:2**

PAGE **OF**

PIPELINE PRODUCTS INDIA

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Customer drawing number